

1. 一般事項 **General**

1.1 適用 Scope

深圳市晓佳实业有限公司制造 [碳素皮膜固定電阻器]，符合環境關聯物質要求之 RoHS 測試。
This specification is available for Carbon Film Fixed Resistor manufactured by SHENZHEN GRANDEARN INDUSTRIAL CO.,LTD, it accords with RoHS test of Environment related substance requirement.

1.2 形名(例) Type designation (example)

依使用種類、額定電力、公稱電阻值、容許誤差及型狀而區別,其構造如下。

The type designation shall be in the following form and as specified.



種 類 Type	額定電力 Rated power		公稱電阻值 Nominal resistance value E-24 Series	形狀 Form
	標準 Normal	小型 Small		P 型 P Type
	1/8W	1/4WS		M 型 M Type
	1/4W	1/2WS		MG 型 MG Type
	1/2W	1WS		FNN 型 FNN Type
	1W	2WS		FNK 型 FNK Type
	2W	3WS		FKN 型 FKN Type
				FKK 型 FKK Type

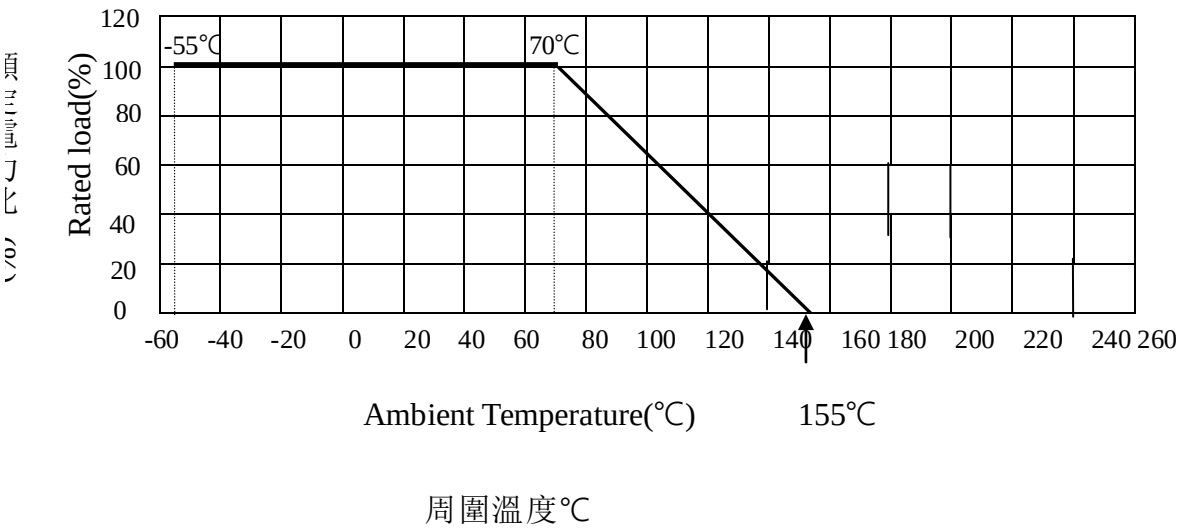
1.3 額定電力 Rated power 額定電力係應在周圍溫度 70°C可以連續負 周圍溫度如超過 70°C 時之額定電力則依圖一的電力遞減曲線實 Rated power is maximum power which can be continuously loaded at specified ambient temperature 70°C,as Table-1;however when the ambient temperature exceeds 70°C,rated power should be determined from the derating curve of Fig.1.	電阻值容許誤差		載的最大電力，如表-1;但 施。
	Resistance tolerance		
	K	±10%	
	J	±5%	
	G	±2%	

表-1 Table-1

種類 Type		定格電力 Rated power	最高使用電壓 Maximum working voltage	最高過負荷電壓 Maximum overload voltage	耐電壓 Dielectric withstanding voltage	阻值範圍(Ω) Resistance Range(Ω)
Normal size	CF1/8W	0.125W	200V	400V	350V	1Ω~10MΩ
	CF1/4W	0.25W	250V	500V	500V	1Ω~10MΩ
	CF1/2W	0.5W	350V	700V	700V	1Ω~10MΩ
	CF1W	1W	500V	800V	800V	1Ω~10MΩ
	CF2W	2W	500V	1000V	1000V	1Ω~10MΩ
	CF3W	3W	500V	1000V	1000V	1Ω~10MΩ
	CF5W	5W	500V	1000V	1000V	1Ω~10MΩ
S	CF1/4WS	0.25W	250V	400V	350V	1Ω~10MΩ
	CF1/2WS	0.5W	350V	700V	500V	1Ω~10MΩ

CF1WS	1W	500V	800V	700V	1Ω~10MΩ
CF2WS	2W	500V	1000V	800V	1Ω~10MΩ
CF3WS	3W	500V	1000V	1000V	1Ω~10MΩ
CF5WS	5W	500V	1000V	1000V	1Ω~10MΩ

圖一 電力遞減曲線 Figure 1 Power derating curve



1.4 額定電壓 Rated voltage

額定電壓係指對應於額定電力的直流或交流(商用頻率之有效值)的電壓,由下式求得。

The rated voltage shall be the D.C. or A.C.(R.M.S. at power frequency) voltage which corresponds the rated power and the value of which is calculated from the formula below.

$$E=\sqrt{(P \times R)}$$

Where E: 定格電壓 Rated voltage(V)
P: 定格電力 Rated power(W)
R: 公稱電阻值 Nominal resistance(Ω)

2. 構造 Construction

2.1 外形尺寸 External dimensions

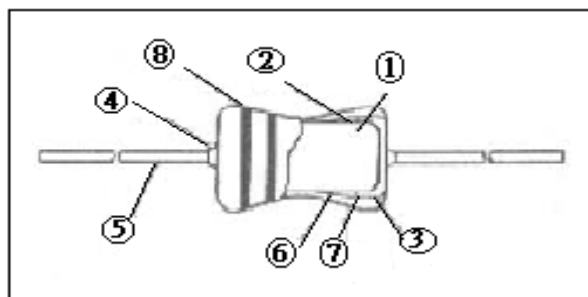
參照本承認書的 [5. 外形尺寸]。

The dimensions shall be satisfied with [5. External dimensions].

2.2 構造圖 Structure diagram

CF 系列之碳素皮膜固定電阻器係按下表的材料而構成:

The construction of resistor (CF series) shall be as follows:



號碼 NO	構造名稱 Item	內 容 Material
1	基體磁器 Ceramic core	使用高含鋁量的磁器棒。 High alumina ceramic is used.
2	電阻體 Resistor element	電阻體的成份係使用碳素皮膜。 The resistor element shall consist of carbon film.
3	端子 Terminal	鐵帽 Tinned iron cap.
4	連接 Connection	導線對鐵帽須以電氣熔接。 The lead wire, which is plated with solder, shall be mounted to the caps by welding process.
5	導線	焊錫或鍍錫的導線。

	Lead wire	Soldered or tinned annealed wire.
6	下塗塗裝 Undercoat painting	電氣絕緣漆。 Electric insulation resin.
7	上塗塗裝 Finishing painting	使用環氧樹脂塗料。 Epoxy resin is used.
8	表示 Indication	色碼。 Color code.

2.3 鐵帽端子 Terminal caps

鐵帽端子須確實地連接(電氣的及機械的)於電阻體上。

The caps shall be securely connected with the resistor element electrically and mechanically.

2.4 外裝色澤 Resistor body color

表-2 Table-2

普通型 Normal size		小型化 Small size	
種類 Type	顏色 Color	種類 Type	顏色 Color
CF1/8W,CF1/4W, CF1/2W,CF1W, CF2W	土黃色 Khaki	CF1/4WS,CF1/2WS, CF1WS,CF2WS, CF3WS	土黃色或綠色 Khaki or Green

2.5 表示 Indication

參照本承認書的 [4. 表示]。

The indication shall be satisfied with [4. Indication].

3. 特性 Characteristics

表-3 Table-3

項 目 Item	規格值 Performance					試驗方法(依據 JIS C 5202) Test methods(Conform to JIS C 5202)
溫度係數 Temperature Coefficient	T.C.R	±350 (PPM/°C)	+0~ -500 (PPM/°C)	+0~ -700 (PPM/°C)	+0~ -1500 (PPM/°C)	5.2 項參照 Comply with 5.2 $\frac{R_1 - R_0}{R_0(T_1 - T_0)} \times 10^6 \text{ (PPM/}^\circ\text{C)}$ R ₀ :室溫(T ₀)所測量之電阻值。 R ₁ :室溫+100°C(T ₁)後所測量之電阻 值。 R ₀ : Resistance value at room temp.(T ₀). R ₁ :Resistance value at room temp.plus 100 °C (T ₁)
	阻值 Resistance Value	< 47KΩ	47KΩ ~ 100KΩ	101KΩ ~ 330KΩ	331KΩ ~ 10MΩ	

短時間過負荷 Short time overload	±(1%+0.05Ω)以內。 不得有機械的損傷。 Within ±(1%+0.05Ω). No evidence of mechanical damage.	5.5 項參照 Comply with 5.5 額定電壓×2.5 倍,5 秒。 不可超過最高過負荷電壓(見表-1) Rated voltage×2.5 times,5s But not to exceed maximum overload voltage. (See table-1)

項 目 Item	規格值 Performance	試驗方法(依據 JIS C 5202) Test methods(Conform to JIS C 5202)		
絕緣電阻 Insulation Resistance	10 ⁴ MΩ以上。 10 ⁴ MΩ or more.	5.6 項參照 Comply with 5.6 置於 V 型槽方法。V-block method 施加直流電壓 500V 60 秒。 Resistor shall be tested at DC 500V for 60 seconds.		
耐電壓 Dielectric Withstanding Voltage	無電弧放電、燒損及絕緣破壞等異狀。 No evidence of flashover mechanical damage, arcing or insulation breakdown.	5.7 項參照 Comply with 5.7 常壓,置於 V 型槽方法。 施加個別規定之交流電壓 60 秒。(見表-1) Constant pressure, V-block method Resistor shall be tested at AC potential respectively for 60 seconds.(See table-1)		
斷續過負荷 Pulse overload	±(2%+0.05Ω)以內。 Within ±(2%+0.05Ω)	5.8 項參照 Comply with 5.8 額定電壓×4 倍,10000 回(1 秒 ON,25 秒 OFF)。 不可超過最高斷續電壓(見表-1) Rated voltage X 4 times, 10000 cyc.(1s ON, 25s OFF) But not to exceed maximum pulse voltage.(See table-1)		
端子強度 Terminal strength	端子不得斷裂及鬆弛。 No evidence of mechanical damage.	6.1 項參照 Comply with 6.1		
		引張強度 Tensile strength	線徑 mm Diameter	引張力 Tensile force N(kgf)
			Φ 0.38mm~0.50mm	5(0.51)
			Φ0.50mm~0.70 mm	10(1.02)
				10±1 second
扭轉強度：自電阻體起約 6mm~6.5mm 處之端子線,以約 0.75mm 曲率半徑彎曲 90 度,其次由彎曲處向端子線先端 1.2±0.4mm 處挾定端子引出軸,作回				

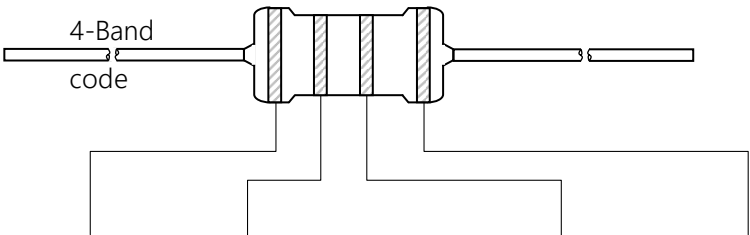
		轉軸,以約 5 秒時間沿直面回轉 360°再逆轉 360°,如此施行回逆轉 2 次,不可發生折斷及鬆動現象。 Torsion strength : To bend the lead wire at the point of about 6mm~6.5mm from resistor body. about 0.75mm curvature radii to 90°then catch the wire at 1.2±0.4mm apart from the bend point end and turn it (clockwise) by 360 degrees perpendicular to the resistor axis at speed of same 5 seconds per turn, and do the same counterclockwise again which constitute a whole turn. Repeat the turn for 2 times without causing any break and looseness.
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項 目 Item	規格值 Performance	試驗方法(依據 JIS C 5202) Test methods(Conform to JIS C 5202)
焊錫耐熱性	±(1%+0.05Ω)以內。	6.4 項參照 Comply with 6.4

Resistance to soldering heat	不得有機械的損傷。 Within $\pm(1\%+0.05\Omega)$ No evidence of mechanical damage.	350±10°C, 3±1.0 秒, 試驗後放置半小時。 350±10°C, 3±1.0s After test leave for 0.5h.
焊錫附著性 Solderability	導線至少 95%以上新錫覆蓋。 Covered with new solder by 95% at least.	6.5 項參照 Comply with 6.5 焊錫溫度：255±5°C。 浸錫時間：3±1.0 秒。 Test temperature of solder: 255±5°C Dipping time in solder: 3±1.0 s
耐溶劑性 Resistance to solvent	塗裝及色碼不得脫落。 No deterioration of protective coating and markings.	6.9 項參照 Comply with 6.9 放入酒精溶劑之超音波機內，保持 3 分鐘。 Specimens shall be immersed in a bath of isoproalcohol completely for 3 minutes with ultrasonic.
溫度循環 Temperature cycle	$\pm(1\%+0.05\Omega)$以內。 不得有機械的損傷。 Within $\pm(1\%+0.05\Omega)$ No evidence of mechanical damage.	7.4 項參照 Comply with 7.4 低溫側：-55°C/30 分, 室溫：10 ~ 15 分鐘 高溫側：+80°C/30 分, 室溫：10 ~ 15 分鐘 5 回 Low side : -55°C/30min, Room temp. : 10 to 15min High side : 80°C/30min, Room temp. : 10 to 15min 5 cycles
耐濕負荷壽命 Load life in humidity	$\pm(5\%+0.05\Omega)$以內。 Within $\pm(5\%+0.05\Omega)$	7.9 項參照 Comply with 7.9 40±2°C, 濕度 90 ~ 95%, 1000 小時 定格電壓(90 分鐘 ON, 30 分鐘 OFF) 40±2°C, 90 to 95%RH, 1000h Rated voltage (90 min ON, 30 min OFF)
負荷壽命 Load life	$\pm(5\%+0.05\Omega)$以內。 Within $\pm(5\%+0.05\Omega)$	7.10 項參照 Comply with 7.10 70±3°C, 1000 小時 定格電壓(90 分鐘 ON, 30 分鐘 OFF) 70±3°C, 1000h Rated voltage (90 min ON, 30 min OFF)

4. 表示 Indication

色碼 Color Code

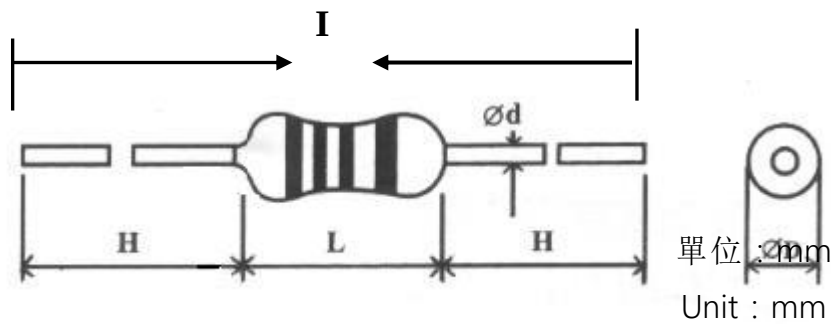


顏色 Color	第 1 數字 1 st figure	第 2 數字 2 nd figure	第 3 數字 3 RD figure	倍 率 Multiplier	誤差率 Tolerance
黑 Black	0	0	0	10 ⁰	
棕 Brown	1	1	1	10 ¹	
紅 Red	2	2	2	10 ²	±2% (G)
橙 Orange	3	3	3	10 ³	
黃 Yellow	4	4	4	10 ⁴	
綠 Green	5	5	5	10 ⁵	
藍 Blue	6	6	6	10 ⁶	
紫 Violet	7	7	7	10 ⁷	
灰 Gray	8	8	8		
白 White	9	9	9		
金 Gold				10 ⁻¹	±5% (B)

5. 外形寸法 External dimensions

散裝 P 型 P type

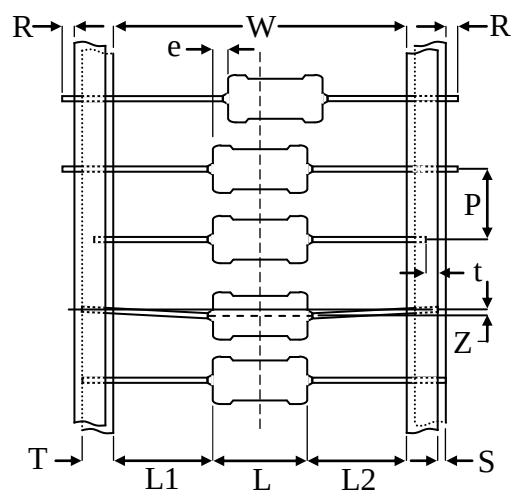
P Type



種 類 Type		尺 寸 Dimensions				
普通型 Normal Size	小型化 Small Size	l	L	ψD	ψd	H
CF1/8W	CF1/4WS	60	3.2±0.5	1.8±0.5	0.43±0.05	28.0±2.0
CF1/4W	CF1/2WS	60	6.5±0.5	2.3±0.5	0.45±0.05	28.0±2.0
CF1/2W	CF1WS	60	9.0±0.5	3.2±0.5	0.50±0.05	28.0±2.0
CF1W	CF2WS	60	11.5±1.0	4.5±0.5	0.7 0±0.05	25.0±2.0
		81	11.5±1.0	4.5±0.5	0.7 0±0.05	35.0±2.0
		94	11.5±1.0	4.5±0.5	0.7 0±0.05	42.0±2.0

5.2 帶裝 Axial Lead Taping

Txx Type



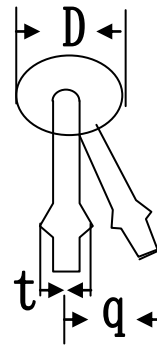
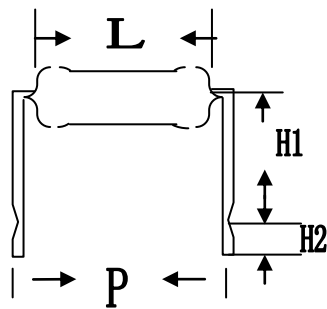
單位：mm

Unit：mm

種類 Type		帶狀 Taping	尺寸 Dimensions									
普通型 Normal Size	小型化 Small Size		L	W	P	L1-L2 Max.	T	Z Max.	R Max.	t Max.	e Max.	S Max.
CF1/8W	CF1/4WS	T26	3.0±0.5	26 ⁺¹ ₋₀	5±0.5	0.5	6±0.5	1.2	0	3.0	0.6	0.5
		T52	3.0±0.5	52±1.0	5±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
CF1/4W	CF1/2WS	T26	6.0±0.5	26 ⁺¹ ₋₀	5±0.5	0.5	6±0.5	1.2	0	3.0	0.6	0.5
		T52	6.0±0.5	52±1.0	5±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
CF1/2W	CF1WS	T52	9.0±1.0	52±1.0	5±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
CF1W	CF2WS	T52	11.0±1.0	52±1.0	5±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
		T73	11.0±1.0	73±1.0	5±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
CF2W	CF3WS	T52	15.0±1.0	52±1.0	10±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
		T73	15.0±1.0	73±1.0	10±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
		T84	15.0±1.0	84±1.0	10±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
CF3W	CF5WS	T84	17.5±1.5	84±1.0	10±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5
CF5W		T84	24.5±1.5	84±1.0	10±0.5	1.0	6±0.5	1.2	0	3.0	0.6	0.5

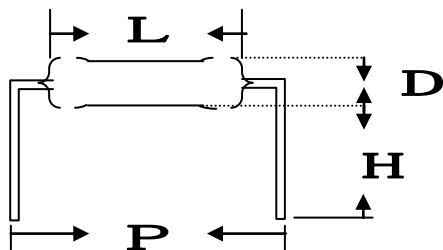
5.3 MB 型&M 型& MK 型 MB Type &M Type&MK Type

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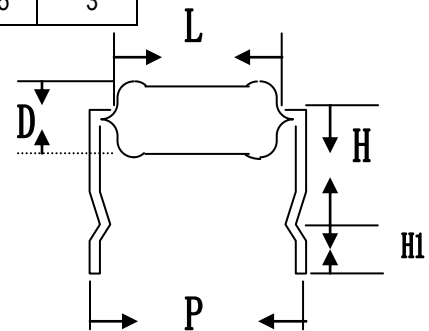


瓦特數 Watts	尺寸 Dimensions (mm)						
	D±1.0	L±1.0	P±1.0	H1±1.0	H2±1.0	t±0.15	qMax
1/2w,1ws	3.2	9.5	12.5	10.5	5	1.2	3
1w,2ws	4.5	11.5	15	10.5	5	1.25	3
2w,3ws	5	15.5	20	10.5	5	1.25	3
3W5WS	6	17.5	25	10.5	5	1.25	3
5W	8	24.5	30	10.5	5	1.25	3

M



MK

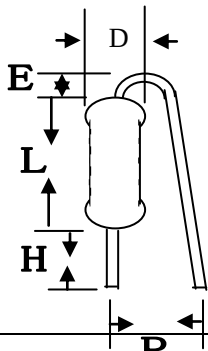


瓦特數 Watts	尺寸 Dimensions (mm)			
	ΦD	L	P±1.0	H±1.0
1/8w,1/6w	1.8±0.5	3.2±1.0	6	8
1/4w,1/2ws	2.3±0.5	6.5±1.0	10	8
1/2w,1ws	3.5±0.5	9.5±1.0	12.5/15	8
1w,2ws	4.5±1.0	11.5±1.0	15	10
2w,3ws	5±1.0	15.5±1.0	20	10
3w	6±1.0	17.5±1.0	25	10

瓦特數 Watts	尺寸 Dimensions (mm)				
	D±1.0	L±1.0	P±1.0	H±1.0	H1±1.0
1/2w,1ws	3.2	9.5	12.5	10	5
1w,2ws	4.5	11.5	15	10	5
2w,3ws	5	15.5	20	10	5
3W5WS	6	17.5	25	10	5

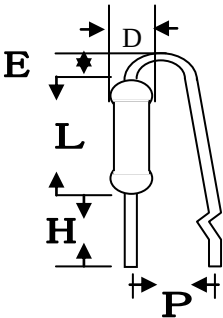
5.4 F 型&FK2 型& FKK 型 F Type &FK2Type&FKK Type

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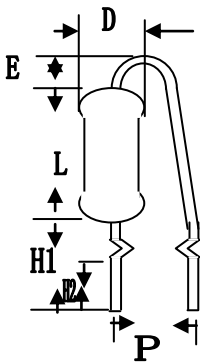
特數 Watts	尺寸 Dimensions (mm)				
	$\phi D \pm 1.0$	$L \pm 1.0$	$P \pm 2.0$	E Max	$H \pm 1.0$
1/4w, 1/2ws	2.3 ± 0.5	6.5	6	3.5	5-8
1/2w, 1ws	3.2 ± 0.5	9	6	3.5	5-8
1w, 2ws	4.5	11.5	8	3.5	5-8
2w, 3ws	5	15.5	8	3.5	5-8
3w	6	17.5	8	3.5	5-8

FK2



瓦特數 Watts	尺寸 Dimensions (mm)				
	$\phi D \pm 1.0$	$L \pm 1.0$	$P \pm 2.0$	E Max	$H \pm 1.0$
1/4w, 1/2ws	2.3 ± 0.5	6.5	6	3.5	5-8
1/2w, 1ws	3.2 ± 0.5	9	6	3.5	5-8
1w, 2ws	4.5	11.5	8	3.5	5-8
2w, 3ws	5	15.5	8	3.5	5-8
3w	6	17.5	8	3.5	5-8

FKK



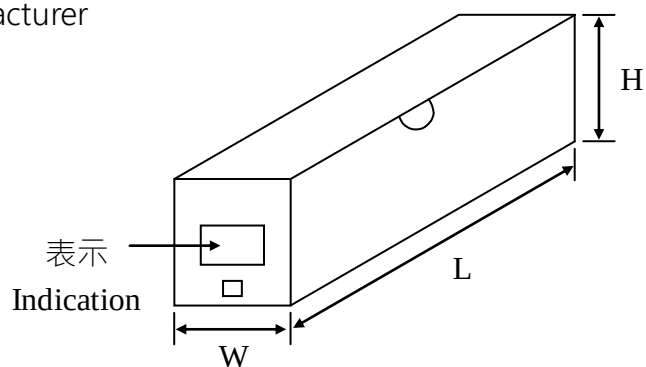
瓦特數 Watts	尺寸 Dimensions(mm)					
	$D \pm 1.0$	$L \pm 1.0$	$P \pm 1.0$	E Max	$H1 \pm 1.0$	$H2 \pm 1.0$
1/2w, 1ws	3.2	9	5-7	3.5	8	4.5
1w, 2ws	4.5	11.5	5-9	3.5	8	4.5
2w, 3ws	5	15.5	5-9	3.5	8	4.5
3w	6	17.5	5-10	3.5	8	4.5

6 包裝 Package

6.1 帶裝品包裝 Tape in box packing (Ammo packing)

6.1.1 表示項目 Indication

- (1) 客戶品號 Customer Part No.
- (2) 製造品號 Manufacturer Part No.
- (3) 數量 Quantity
- (4) 製造者名 Manufacturer



6.1.2 包裝盒尺寸和數量

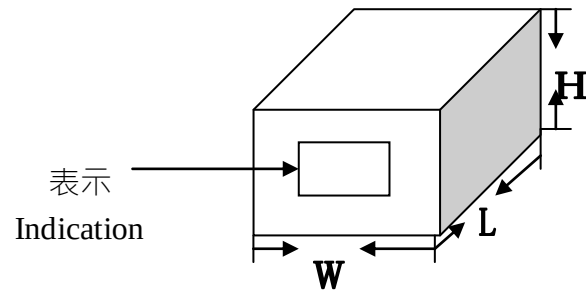
Packing box size and quantity

種類 Type		形狀 Form	包裝數量 Quantity	尺寸 Dimensions (mm)		
普通型 Normal Size	小型化 Small Size			L	W	H
CF1/8W	CF1/4WS	T26	5000 PCS	260	50	67
		T52	5000 PCS	260	80	72
CF1/4W	CF1/2WS	T26	5000 PCS	260	50	100
		T52	5000 PCS	260	80	100
CF1/2W	CF1WS	T52	2000 PCS	260	80	85
CF1W	CF2WS	T52	1000 PCS	260	80	85
		T73	1000 PCS	260	95	92
CF2W	CF3WS	T52	1000 PCS	260	80	100
		T73	1000 PCS	260	95	92
CF3W	CF5WS	T84	500PCS	260	110	75
CF5W		T84	250PCS	260	110	75

6.2 散裝品包裝 Tape in box Bulk (Ammo Bulk)

6.2.1 表示項目 Indication

- (5) 客戶品號 Customer Part No.
- (6) 製造品號 Manufacturer Part No.
- (7) 數 量 Quantity
- (8) 製造者名 Manufacturer



6.2.2 包裝盒尺寸和數量

Packing box size and quantity

種 類 Type		形 狀 Form	包裝數量 Quantity	尺寸 Dimensions (mm)		
普通型 Normal Size	小型化 Small Size			L	W	H
CF1/8W	CF1/4WS	P	10000 PCS	240	140	76
		成型 Moulding	10000 PCS	240	140	76
CF1/4W	CF1/2WS	P	10000 PCS	240	140	76
		成型 Moulding	10000 PCS	240	140	76
CF1/2W	CF1WS	P	5000 PCS	240	140	76
		成型 Moulding	5000 PCS	240	140	76
CF1W	CF2WS	P	2000 PCS	240	140	76
		成型 Moulding	2000 PCS	240	140	76
CF2W	CF3WS	P	2000 PCS	240	140	76
		成型 Moulding	2000 PCS	240	140	76
CF3W	CF5WS	P	100PCS	240	140	76
		成型 Moulding	250PCS	240	140	76
CF5W		P	50PCS	240	140	76
		成型 Moulding	50PCS	240	140	76